

Garant
"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 8mm

Order data

Order number	268468 8
GTIN	4045197470201
Item class	21K

Description
Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Technical description

Shank Ø D _s	10 mm
Nominal Ø D	8 mm
Indexable insert No. 268472 – 268496	WCHX 0401..
Pack of insert screws	269028 30
Bore Ø tolerance D	0/+0.22 mm
Shank length L _s	38 mm
Reach L ₁	18 mm
Ø d ₂	12 mm

Overhang L _A	22.5 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 30	269028 30
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6